












This chart has been developed to help guide you in how much thread you may need for various size quilts with various amounts of quilting. We have always suggested enough spools to allow a small amount of extra but hopefully adequate so you do not run out. The chart will also help you to choose the appropriate size spool to allow you to take advantage of the great savings on larger spools. **Check carefully by spool size. In some cases you can save over 65% by using our new large spools on cotton 50 & 60 weight.** Mettler assumes no responsibility for the total accuracy of the calculations as we cannot know to what extent you intend to quilt your product. The indicated number of spools are for either the top or bobbin thread of your machine. Please remember to double the quantities if you plan to use the same thread for both.

<div style="background-color: #e91e63; color: white; padding: 5px; text-align: center;"> May your bobbin always be full and your thread never run out </div>				Crib Size	Lap Size	Twin	Full	Queen	King
			Mattress Size (in.)	23 X 46		37 X 75	54 X 75	60 X 80	76 X 80
			Quilt Size (in.)	23 X 46	45 X 72	63 X 87	78 X 87	84 X 92	100 X 92
Silk Finish Cotton 40			Amount of Quilting	Approximate Number of Spools Needed based on type and amount of Quilting done.					
9136 (136) 80/90 Needle		164 Yds	Light	2	2	3	4	4	5
			Medium	3	4	5	7	7	8
			Heavy	4	6	8	10	10	13
9135 (135) 80/90 Needle		500 Yds	Light	1	1	1	2	2	2
			Medium	1	2	2	3	3	3
			Heavy	2	2	3	4	4	4
Silk Finish Cotton 50 Solid									
9105 (105) 80/90 Needle		164 Yds	Light	2	2	3	4	4	5
			Medium	3	4	5	7	7	8
			Heavy	4	6	8	10	10	13
9104 (104) 80/90 Needle		547 Yds	Light	1	1	1	2	2	2
			Medium	1	2	2	3	3	3
			Heavy	2	2	3	3	3	4
9150 80/90 Needle		2000 Yds	Light	1	1	1	1	1	1
			Medium	1	1	1	1	1	1
			Heavy	1	1	1	1	1	1
Silk Finish Cotton 50 Multi									
9075 (1075) 80/90 Needle		109 Yds	Light	2	3	4	6	6	7
			Medium	4	6	8	11	11	12
			Heavy	6	9	12	15	15	19
9085 (1085) 80/90 Needle		500 Yds	Light	1	1	1	2	2	2
			Medium	1	2	2	3	3	3
			Heavy	2	2	3	4	4	4
9090 80/90 Needle		1500 Yds	Light	1	1	1	1	1	1
			Medium	1	1	1	1	1	1
			Heavy	1	1	1	1	2	2
Silk Finish Cotton 60									
9240 (240) 70/80 Needle		220 Yds	Light	1	2	2	3	3	4
			Medium	2	3	4	5	5	6
			Heavy	3	5	6	8	8	10
9160 70/80 Needle		3000 Yds	Light	1	1	1	1	1	1
			Medium	1	1	1	1	1	1
			Heavy	1	1	1	1	1	1
Seracor 100% Polyester 50 wt									
1228 70/80 Needle		2734 Yds	Light	1	1	1	1	1	1
			Medium	1	1	1	1	1	1
			Heavy	1	1	1	1	1	1